Process Factors

Exceptions to Stability

- Equilibration Humidity
  - Run 16 - Conditions out, holiday weekend, data kept.
- Cubicle Temperature & Humidity
  - Machine 60, Run 1 - Environmental equipment failure, data excluded.
- Cubicle Temperature
  - Machine 61, Run 2 - Cause unknown, data kept.
- Cubicle Humidity
  - Machine 60, Run 16 - Conditions out, holiday weekend, data kept.
- Cubicle Airflow
  - Machine 61, Run 10 - Cause unknown, data kept.
- Puff Volume - too stable to chart; resolution of gauge was reached.
- Change in CO Calibration
  - Machine 59, Run 1 - Cause unknown, product measurements out-of-control, data excluded.
  - Machine 60, Run 10-11 moving range - Cause unknown, product measurements okay, data kept.

Source: https://www.industrydocuments.ucsf.edu/docs/flcl0001